

CIGARETTE SPECIFICATION

LOUISVILLE
L&M RED 83MM REGULAR FTB - "SPECIAL INK REQUIREMENTS"
BRAND CODE-05450 (STD)

EFFECTIVE DATE: 10/23/95
STANDARD PRODUCTION

CIGARETTE LENGTH : 83.0 MM FTC TAR : 14.0 MG/CIGT 13.5 - 14.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 62.0 MM
FILTER LENGTH : 21.0 MM
TIPPING LENGTH : 25.000 MM
TOTAL R.T.D. : 4.30 IN. H2O
DILUTION TARGET : 12.0 +/- 5.0 %

TIPPING PAPER : 50MM X 3500M CORK KC GSR 757/M2 14-200-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/ DILUTION TYPE /BAND WIDTH/ TPR. CUT LENGTH/DRY PATCH SIZE
24.00 PRE-PERF TIPPING NA: 1 ROW 27.00 8.5 X 20MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A5150 - 12.50% L&M REGULAR FTB

CIGARETTE PAPER : 27.00MM X 6700M 46CU/0.6%/100% FLAX 10-775-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MAROON FRY #93043 (MK 9/MK 10/PROTOS) 60-512-A

PRINT DIE : L&M

COMMENTS : NOTE: INK COLOR TO BE DETERMINED BY EXPORT FORMULA
: MARLBORO BLACK INK #37077: 018/037/038/063/079/082
: /090/101/822
: MAROON FRY INK #93043: 020/022/& 423

REASON FOR CHANGE : CIGT PAPER PERMEABILITY CHGD FROM 33CU (10-774-A)
: TO 46CU (10-775-A) TO DECREASE TAR DELIVERY. NO
: WEIGHT CHANGE. OK TO MIX FINISHED CIGTS.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 10/15/95

PRINTING DATE : 10/15/95
PRINTING TIME : 10:25:39

APPROVED BY:

Janice M. Busch

SUPERCEDES SPECIFICATION DATED: 8/07/95

2057688669